

SAFETY DATA SHEET

Product: Catalyst 30, Catalyst 60

Revision: 03

Date: 05/14/2026

Pages: 1/11

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier:	Catalyst 30, Catalyst 60 Other means of identification: 472101, 472102
1.2. Relevant identified uses of the substance or mixture and uses advised against:	Used as an additive to contact adhesive for repair and splicing of conveyor belts. Restrictions on use: This product should not be used for applications other than those recommended in this section. Remove all ignition sources. Keep away from heat, open flames, hot surfaces, sparks and do not smoke. For more information, consult the product technical data sheet.
1.3. Details of the supplier of the safety data sheet:	Vipal Europe S.L. Address: - V - España. Phone number: +34 963 25 95 10 – Frederico Schmidt E-mail: sales.eu@vipal.com
1.4. Emergency telephone number:	+34 963 25 95 10 – Frederico Schmidt

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture**

2.1. Classification of the substance or mixture	Flammable Liquids - Category 3; Acute Toxicity - Inhalation - Category 4; Skin Corrosion/Irritation - Category 2; Serious eye damage/eye irritation - Category 2; Respiratory Sensitization - Category 1; Skin Sensitization - Category 1; Carcinogenicity - Category 2; Specific Target Organ Toxicity – Single Exposure - Category 3 - Narcotic and Category 3 - Respiratory; Specific Target Organ Toxicity – Repeated Exposure - Category 1; Aspiration Hazard - Category 1.
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2.2. Label elements

Pictograms:



Signal word: DANGER

Hazard statement(s): H226 Flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.
H351 Suspected of causing cancer.
H372 Causes damage to the respiratory system through prolonged or repeated exposure.

Caution **PREVENTION:**

SAFETY DATA SHEET

Product: Catalyst 30, Catalyst 60

Revision: 03

Date: 05/14/2026

Pages: 2/11

recommendations:

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P233 Keep container tightly closed.
- P240 Ground and bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P242 Use non-sparking tools.
- P243 Take action to prevent static discharges.
- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
- P264 Wash the hands thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P271 Use only outdoors or in a well-ventilated area.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P284 [In case of inadequate ventilation] wear respiratory protection.

RESPONSE TO EMERGENCY:

- P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
- P302 + P352 IF ON SKIN: Wash with plenty of water.
- P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
- P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308 + P313 IF exposed or concerned: Get medical advice/attention.
- P312 Call a POISON CENTRE/doctor if you feel unwell.
- P314 Get medical advice/attention if you feel unwell.
- P321 Specific treatment.
- P331 Do NOT induce vomiting.
- P332 + P313 If skin irritation occurs: Get medical advice/attention.
- P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
- P337 + P313 If eye irritation persists: Get medical advice/attention.
- P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor.
- P362 + P364 Take off contaminated clothing and wash it before reuse.
- P370 + P378 In case of fire: Use carbon dioxide (CO₂), foam, water mist and powder to extinguish.

STORAGE:

- P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
- P403 + P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.

DISPOSITION:

- P501 Dispose of contents/container in compliance with local regulations.

2.3. Other hazards

The product has no other hazards.

SAFETY DATA SHEET

Product: Catalyst 30, Catalyst 60

Revision: 03

Date: 05/14/2026

Pages: 3/11

SECTION 3: Composition/information on ingredients**3.1. Substances** Not applicable**3.2. Mixtures** Catalyst 30, Catalyst 60

Components contributing to the hazard:

Product identifier	CAS/EC	Classification according to Regulation No. 1272/2008	Specific Concentration Limits (Part 3 of Annex VI to Regulation (EC) No 1272/2008)	Concentration range (%)
Isocyanic acid polymethylenepolyphenylene ester	9016-87-9 618-498-9	Skin Sens. 1 (H317); Skin Irrit. 2 (H315); Eye irrit. 2 (H319); Resp. Sens. 1 (H334); Carc. 2 (H351); Acute Tox. 2 (H330); STOT RE 2 (H373); STOT SE 3 (H335); LD ₅₀ Oral (rats): > 5000 mg/kg; LD ₅₀ Dermal (rabbits): > 5000 mg/kg; LC ₅₀ Dusts and mists (rats, 4h): 0.49 mg/L.	Unlisted.	60.00 - 90.00
Xylene ¹	1330-20-7 215-535-7	Skin Irrit. 2 (H315); Eye irrit. 2 (H319); Asp. Tox. 1 (H304); Flam. Liq. 3 (H226); Acute Tox. 4 (H312); Acute Tox. 4 (H332); STOT SE 3 (H336); STOT SE 3 (H335); LD ₅₀ Oral (mice): 3523 mg/kg; LD ₅₀ Dermal (rabbits): 1000 - 2000 mg/kg; LC ₅₀ Vapours (rats, 4h): 10 - 20 mg/L.	Unlisted.	36.00 - 54.00

¹ The ingredient does not contribute to the hazard, however, it shows potential endocrine-disrupting activity.**SECTION 4: First aid measures****4.1. Description of first aid measures**

Inhalation:	Remove victim to fresh air and keep in a position that does not obstruct breathing. If you feel unwell, contact a TOXICOLOGICAL INFORMATION CENTER or a doctor. Bring this document.
Skin:	Wash exposed skin with sufficient amount of water to remove the product. Remove and isolate contaminated clothing and shoes. In case of skin irritation: Consult a doctor. Bring this document.
Eye:	Rinse carefully with water for several minutes. If wearing contact lenses, remove them if it is easy and keep rinsing. If eye irritation persists: consult a doctor. Bring this document.
Ingestion:	Wash the victim's mouth with plenty of water. Never give anything by mouth to an unconscious person. If you feel unwell, contact a TOXICOLOGICAL INFORMATION CENTER or a doctor. Bring this document.

4.2. Most important symptoms and effects, both acute and delayed

SAFETY DATA SHEET

Product: Catalyst 30, Catalyst 60

Revision: 03

Date: 05/14/2026

Pages: 4/11

Symptoms: May cause an allergic skin reaction with pruritus and dermatitis. Causes skin irritation with redness, pain and dryness. Causes serious eye irritation with redness and pain. May cause allergy or asthma symptoms or breathing difficulties if inhaled with shortness of breath and tiredness. May be fatal if swallowed and enters airways. Harmful if inhaled. Causes damage to the respiratory system through prolonged or repeated exposure. May cause drowsiness or dizziness, may cause dizziness and nausea. May cause respiratory irritation, may cause cough and sneezing.

4.3. Indication of any immediate medical attention and special treatment needed

Treatment: Avoid contact with the product when helping the victim. If necessary, symptomatic treatment should include, above all, supportive measures such as correction of hydro electrolytic and metabolic disorders and respiratory assistance. In case of skin contact, do not rub the affected area.

SECTION 5: Firefighting measures

5.1. Extinguishing media: Suitable: carbon dioxide (CO₂), foam, water mist and powder.
Unsuitable: water directly onto the burning material.

5.2. Special hazards arising from the substance or mixture: Combustion of the material or its packaging can form irritating and toxic gases such as carbon monoxide and dioxide.
Very dangerous when exposed to excessive heat or other sources of ignition such as: sparks, open flames or flames from matches and cigarettes, welding operations, pilot lights and electric motors. May build up static charge by flow or agitation. Vapors from heated product can ignite by static discharge. Vapors are denser than air and tend to accumulate in low-lying or confined areas such as storm drains and basements. It can travel great distances causing the flame to retreat or new fires in both open and confined environments. Containers may explode if heated.

5.3. Advice for firefighters: If the load is involved in fire, isolate and evacuate the area to a minimum radius of 800 meters. Wear positive pressure self-contained breathing apparatus (SCBA) and full protective clothing. Containers and tanks involved in the fire must be cooled with water mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures: **For non-emergency personnel:** Isolate the leak from sources of ignition. Keep unauthorized persons away from the area. Stop the leak if it can be done without risk. Prevent sparks or flames. Do not smoke. Do not touch damaged containers or spilled product unless wearing suitable clothing. Avoid exposure to the product. Stay in a safe place with the wind at your back. Use personal protective equipment as described in section 8.
For emergency responders: Use full PPE with safety glasses, safety gloves, suitable protective clothing and closed shoes. In the event of a leak, where exposure is high, the use of an appropriate respiratory protection mask is recommended.

6.2. Environmental precautions: Prevent spilled product from reaching watercourses and sewage systems.

6.3. Methods and materials for containment and cleaning up: Use water mist to reduce vapor dispersion. Use natural or spill containment barriers. Collect spilled product and place in appropriate containers. Absorb remaining product with dry sand, earth, vermiculite, or any other inert material. Place adsorbed product in appropriate containers and remove them to a safe location. Use non-sparking tools to collect absorbed product. All equipment used for handling must be electrically grounded. For final disposal, proceed as per Section 13 of this document.

6.4. Reference to other sections: See Section 8 for information on personal protection equipment. See Section 13 for information on disposal.

SAFETY DATA SHEET

Product: Catalyst 30, Catalyst 60

Revision: 03

Date: 05/14/2026

Pages: 5/11

SECTION 7: Handling and storage

7.1. Precautions for safe handling:	Handle in a well ventilated area or with general system of ventilation/local exhaust. Avoid formation of vapors and mists. Use personal protective equipment as described in section 8. Avoid contact with incompatible materials. Wash hands and face thoroughly after handling and before eating, drinking, smoking, or using the toilet. Contaminated clothing should be changed and washed before reuse. Remove contaminated clothing and protective equipment before entering eating areas.
7.2. Conditions for safe storage, including any incompatibilities:	Store in a dry, well-ventilated place away from sunlight. Keep the container closed. It is not necessary addition of stabilizers and antioxidants to ensure the durability. This material may react dangerously with some incompatible materials as outlined in Section 10. Keep away from incompatible materials. It is not expected that the product presents a fire or explosion hazard. Packaging compatibilities: Similar to the original packaging. Inadequate packaging materials: There are not known unsuitable material.
7.3. Specific end use(s):	Used as an additive to contact adhesive for repair and splicing of conveyor belts. Restrictions on use: This product should not be used for applications other than those recommended in this section. Remove all ignition sources. Keep away from heat, open flames, hot surfaces, sparks and do not smoke. For more information, consult the product technical data sheet.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters**

Occupational exposure limit:	The values below apply to workplaces. - <u>Xylene:</u> EU - OEL - TWA: 221 mg/m ³ ; 50 ppm; EU - OEL - STEL: 442 mg/m ³ ; 100 ppm; ACGIH - TLV - TWA: 20 ppm. *: Also absorbed through the skin.
Biological limit:	- <u>Xylene:</u> ACGIH - BEI: Determinant: Methylhippuric acid in urine. Sampling Time: End of shift. Index: 0.3 g/g creatinine.
Other limits and values:	No other limits and values are established.

8.2. Exposure controls

Appropriate engineering controls:	A risk assessment is recommended to define the engineering control measures necessary to eliminate or minimize the risk. These measures help to reduce exposure to the product. Maintain atmospheric concentrations of the constituents of the material below occupational exposure limits indicated.
Eye/face protection:	Fully enclosed protective goggles.
Skin protection:	Impervious clothing or protective clothing chemically resistant to the product. Nitrile gloves.
Respiratory protection:	Half face mask with filter against organic vapors.
Thermal hazards:	It does not present thermal hazards.
Environmental exposure control:	See Section 6 for information on environmental exposure.

SAFETY DATA SHEET

Product: Catalyst 30, Catalyst 60

Revision: 03

Date: 05/14/2026

Pages: 6/11

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance:	Brown liquid.
Odor:	Characteristic.
Odor threshold:	Due to lack of information, data is not available for the product.
Melting point/freezing point:	Due to lack of information, data is not available for the product.
Initial boiling and boiling range:	130 to 150 °C (266 to 302 °F) at 101.3 kPa.
Flammability:	Flammable.
Lower and upper explosion limit/flammability limit:	Due to lack of information, data is not available for the product.
Flash point:	34 °C (93.2 °F) - Closed cup.
Auto-ignition temperature:	Not available.
Decomposition temperature:	Not available.
pH:	Due to lack of information, data is not available for the product.
Viscosity:	Not available.
Solubility(ies):	Immiscible in water.
Partition coefficient n-octanol/water (log value):	Due to lack of information, data is not available for the product.
Vapour pressure:	Due to lack of information, data is not available for the product.
Vapor density:	Due to lack of information, data is not available for the product.
Relative density:	Due to lack of information, data is not available for the product.
Particle characteristics:	Not applicable.
9.2. Other information	
Information with regard to physical hazard classes:	Due to lack of information, data is not available for the product.
Other safety characteristics:	Absolute density: 1.0564 g/cm ³ .

SECTION 10: Stability and reactivity

10.1. Reactivity:	Reactivity is not to be expected under normal conditions of temperature and pressure.
10.2. Chemical stability:	Stable under normal temperature and pressure.

SAFETY DATA SHEET

Product: Catalyst 30, Catalyst 60

Revision: 03

Date: 05/14/2026

Pages: 7/11

10.3. Possibility of hazardous reactions:	- <u>Isocyanic acid polymethylenepolyphenylene ester</u> : Polymerization may occur at high temperatures. It may react dangerously with alcohols, amines, ammonia, sodium hydroxide, acids and water. In contact with water, it undergoes hydrolysis and reacts to form carbon dioxide and polyurea. - <u>Xylene</u> : Risk of explosion when in contact with nitric acid and uranium hexafluoride. May react dangerously with oxidizing agents, acids and sulfuric acid.
10.4. Conditions to avoid:	High temperatures. Ignition sources. Contact with incompatible materials. Moisture.
10.5. Incompatible materials:	Acids, alcohols, alcohols, amines, ammonia, base, nitric acid, oxidizing agents, oxygen, sodium hydroxide, sulphuric acid, uranium hexafluoride and water.
10.6. Hazardous decomposition products:	No dangerous decomposition products are known.

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008**

Acute toxicity:	Product not classified as acute toxic by oral and dermal. Harmful if inhaled. ATEmix Oral: 4764.501 mg/kg. ATEmix Dermal: 2811.111 mg/kg. ATEmix Vapours (4h): > 20 mg/L. ATEmix Dusts and mists (4h): 1.252 mg/L. Information regarding to: - <u>Isocyanic acid polymethylenepolyphenylene ester</u> : LC ₅₀ Dusts and mists (rats, 4h): 0.49 mg/L - <u>Xylene</u> : LC ₅₀ Vapours (rats, 4h): 10 - 20 mg/L.
Skin corrosion/irritation:	Causes skin irritation with redness, pain and dryness.
Serious eye damage/irritation:	Causes serious eye irritation with redness and pain.
Respiratory or skin sensitization:	May cause an allergic skin reaction with pruritus and dermatitis. May cause allergy or asthma symptoms or breathing difficulties if inhaled with shortness of breath and tiredness. The ingredient Isocyanic acid polymethylenepolyphenylene ester is classified as a skin sensitizer and contributes to this product classification. The ingredient Isocyanic acid polymethylenepolyphenylene ester is classified as a respiratory sensitizer and contributes to this product classification.
Germ cell mutagenicity:	It is not expected to show mutagenicity in germ cells.
Carcinogenicity:	Suspected of causing cancer.
Reproductive toxicity:	It is not expected to be reproductively toxic.
Specific target organ toxicity (single exposure):	May cause drowsiness or dizziness, may cause dizziness and nausea. May cause respiratory irritation, may cause cough and sneezing.

SAFETY DATA SHEET

Product: Catalyst 30, Catalyst 60

Revision: 03 Date: 05/14/2026 Pages: 8/11

Specific target organ toxicity (repeated exposure): Causes damage to the respiratory system through prolonged or repeated exposure.

Aspiration hazard: May be fatal if swallowed and enters airways.

11.2. Information on other hazards

Endocrine-disrupting properties: Substance Xylene has potential for endocrine disrupting activity.

Other information: Not applicable

SECTION 12: Ecological information

12.1. Toxicity: It is not expected to be ecotoxic.

12.2. Persistence and degradability: Although it is not possible to conclude that it is rapidly degradable, it is not expected to persist in the environment.

12.3. Bioaccumulative potential: Presents low bioaccumulative potential in aquatic organisms.
Information regarding to:
- Xylene:
BCF: 6
log K_{ow} : 3.09.

12.4. Mobility in soil: Not determined.

12.5. Results of PBT and vPvB assessment: There aren't PBT and vPvB results available.

12.6. Endocrine-disrupting properties: Substance Xylene has potential for endocrine disrupting activity.

12.7. Other adverse effects: No other environmental effects known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods: Must be disposed of as waste in compliance with local regulations. The treatment and disposal should be evaluated for each specific product.
Keep the product remains in its original and properly closed containers. Disposal should be performed as established for the product.

SECTION 14: Transport information**International regulations**

Road: European Agreement concerning the International Carriage of Dangerous Goods by Road - ADR.

Railway regulations: COTIF - Convention concerning International Carriage by Rail:
• Appendix C: RID - Regulations concerning the International Carriage of Dangerous Goods by Rail.

Sea: IMO - International Maritime Organization:
• IMDG Code - International Maritime Dangerous Goods Code.

Inland waterways: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways - ADN.

Air: IATA - International Air Transport Association:
• DGR - Dangerous Goods Regulation.

SAFETY DATA SHEET

Product: Catalyst 30, Catalyst 60

Revision: 03

Date: 05/14/2026

Pages: 9/11

14.1. UN number:

Road:	Railway regulations:	Sea:	Inland waterways:	Air:
1993	1993	1993	1993	1993

14.2. UN proper shipping name:

Road:	Railway regulations:	Sea:	Inland waterways:	Air:
FLAMMABLE LIQUID, N.O.S. (Xylene)	FLAMMABLE LIQUID, N.O.S. (Xylene)	FLAMMABLE LIQUID, N.O.S. (Xylene)	FLAMMABLE LIQUID, N.O.S. (Xylene)	FLAMMABLE LIQUID, N.O.S. (Xylene)

14.3. Transport hazard class(es):

Road:	Railway regulations:	Sea:	Inland waterways:	Air:
3	3	3	3	3

14.4. Packing group:

Road:	Railway regulations:	Sea:	Inland waterways:	Air:
III	III	III	III	III

14.5. Environmental hazards:

Road:	Railway regulations:	Sea:	Inland waterways:	Air:
The product is not considered dangerous for the environment for land transport.	The product is not considered dangerous for the environment in rail transport.	It's not considered a marine pollutant for transportation.	The product is not considered dangerous to the environment for inland waterway transport.	The product is not considered dangerous for the environment for air transport.

14.6. Special precautions for user:

Sea transport:

- EmS: F-E, S-E.

14.7. Maritime transport in bulk according to IMO instruments:

Consult regulations:

- International Maritime Organization: MARPOL: Articles, protocols, annexes, unified interpretations of the International Convention for the Prevention of Pollution from Ships, 1973, as modified by the Protocol of 1978 relating thereto, consolidated edition. IMO, London, 2006;
- International Maritime Organization: IBC code: International code for the construction and equipment of shipping carrying dangerous chemicals in bulk: With Standards and guidelines relevant to the code. IMO, London, 2007.

SAFETY DATA SHEET

Product: Catalyst 30, Catalyst 60

Revision: 03

Date: 05/14/2026

Pages: 10/11

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture: Regulation 689/2008 (exportation and importation of hazardous products).
Regulation (EC) N° 1272/2008 of the European Parliament and of the Council of 16 December 2008.
Convention concerning Safety in the use of Chemicals at Work (Convention 170) - International Labour Organization, 1990.

TSCA: We certify that all the components of this product are listed on the TSCA Inventory Active.

Prop.65: This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm. For more information go to www.P65Warnings.ca.gov.

15.2. Chemical safety assessment: Not available.

SECTION 16: Other information

This document was prepared based on current knowledge about the proper product handling and under normal conditions of use, in accordance with the application specified on the packaging. Any other use of the product involving their combination with other products, and use various forms of those indicated, are the responsibility of the user. Warns that the handling of any chemical substance requires the prior knowledge of its hazards for the user. In the workplace it is for the user company's product promotes training of its collaborators about the possible risks arising from exposure to the chemical.

Texts of Hazard statements (H) mentioned in section 3:

H312 Harmful in contact with skin.

Change control:

Version	Manufacture date	Changes
03	05/14/2026	Change in composition. Change in section: 1, 2, 3, 9, 10 and 11.

Abbreviations:

ACGIH - American Conference of Governmental Industrial Hygienists;
ATEmix - Acute Toxicity Estimate of the mixture;
BCF - Bioconcentration factor;
BEI - Biological Exposure Index;
CAS - Chemical Abstracts Service;
EC - European Community;
 K_{ow} - Octanol-water partition coefficient;
LC₅₀ - Lethal Concentration 50%;
PBT - Persistent, bioaccumulative and toxic;
STEL - Short Term Exposure Limit;
TLV - Threshold Limit Value;
TWA - Time Weighted Average;
UN - United Nations;
vPvB - Very Persistent and very Bioaccumulative.

Suppliers:

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SAFETY DATA SHEET

Product: Catalyst 30, Catalyst 60

Revision: 03

Date: 05/14/2026

Pages: 11/11

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Bibliographic references:

ACGIH - AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIALS HYGIENISTS. TLVs® and BEIs®: Based on the Documentation of the Threshold Limit Values (TLVs®) for Chemical Substances and Physical Agents & Biological Exposure Indices (BEIs®). Cincinnati-USA, 2025.

GHS - GLOBALLY HARMONIZED SYSTEM OF CLASSIFICATION AND LABELLING OF CHEMICALS. 10th rev. ed. New York and Geneva: United Nations, 2023.