

SAFETY DATA SHEET

Product: CV-00 Vulcanizing Cement, CV-01 Vulcanizing Cement, CV-02 Vulcanizing Cement, BV-01 Vulcanizing Cement, BV-02 Vulcanizing Cement, BV-03 Vulcanizing Cement, Vulcanizing Cement

Revision: 05

Date: 06/15/2026

Pages: 1/10

1 - IDENTIFICATION

Product identifier:	CV-00 Vulcanizing Cement, CV-01 Vulcanizing Cement, CV-02 Vulcanizing Cement, BV-01 Vulcanizing Cement, BV-02 Vulcanizing Cement, BV-03 Vulcanizing Cement, Vulcanizing Cement
Other means of identification:	470008, 470010, 470011, 470012, 470036, 470021, 470022, 470023
Recommended use of the chemical and restrictions on use:	Adhesive glue used in the fixing of cold patches on inner tubes and cold patches on the inner liners of tires. Restrictions on use: This product should not be used for applications other than those recommended in this section. Remove all ignition sources. Keep away from heat, open flames, hot surfaces, sparks and do not smoke. For further information, consult the product technical data sheet.
Manufacturer's name:	Vipal Rubber Corporation
Address:	2601 NW 89, FL 33172 - Miami - FL - United States.
Telephone number:	+1 305 640 0330
Emergency phone number:	+1 305 640 0330

2 - HAZARD IDENTIFICATION

Classification of the chemical:	Flammable Liquids - Category 2; Skin Corrosion/Irritation - Category 2; Serious eye damage/eye irritation - Category 2A; Reproductive Toxicity - Category 2; Specific Target Organ Toxicity – Single Exposure - Category 3 - Narcotic and Category 3 - Respiratory.
Classification system adopted:	OSHA HCS 29 CFR 1910.1200 Globally Harmonized System of Classification and Labeling of Chemicals (GHS), United Nations.
Pictograms:	



Signal word:	DANGER
Hazard statement(s):	Highly flammable liquid and vapour. Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child.
Precautionary statement(s):	PREVENTION: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating and lighting equipment. Take action to prevent static discharges.

Product: CV-00 Vulcanizing Cement, CV-01 Vulcanizing Cement, CV-02 Vulcanizing Cement, BV-01 Vulcanizing Cement, BV-02 Vulcanizing Cement, BV-03 Vulcanizing Cement, Vulcanizing Cement

Pages: 2/10

Any hazards not otherwise classified that have been identified during the classification process:	Acute Toxicity - Dermal - Category 5. Hazardous to the Aquatic Environment - Acute Hazard - Category 2. Hazardous to the Aquatic Environment - Chronic Hazard - Category 2.
---	---

MIXTURE

Product identifier	CAS/EC	Concentration range (%)
n-Hexane	110-54-3 203-777-6	43.20 - 64.80
Methyl ethyl ketone	78-93-3 201-159-0	24.00 - 36.00
Cyclohexyl(ethyl)amine	5459-93-8	1.16 - 1.74

Inhalation: Remove victim to fresh air and keep in a position that does not obstruct breathing. If you feel unwell,

SAFETY DATA SHEET

Product: CV-00 Vulcanizing Cement, CV-01 Vulcanizing Cement, CV-02 Vulcanizing Cement, BV-01 Vulcanizing Cement, BV-02 Vulcanizing Cement, BV-03 Vulcanizing Cement, Vulcanizing Cement

Revision: 05	Date: 06/15/2026	Pages: 3/10
--------------	------------------	-------------

	contact a TOXICOLOGICAL INFORMATION CENTER or a doctor. Bring this document.
Skin contact:	Wash exposed skin with sufficient amount of water to remove the product. Remove and isolate contaminated clothing and shoes. In case of skin irritation: Consult a doctor. Bring this document.
Eye contact:	Rinse carefully with water for several minutes. If wearing contact lenses, remove them if it is easy and keep rinsing. If eye irritation persists: consult a doctor. Bring this document.
Ingestion:	Wash the victim's mouth with plenty of water. Never give anything by mouth to an unconscious person. If you feel unwell, contact a TOXICOLOGICAL INFORMATION CENTER or a doctor. Bring this document.
Most important symptoms/effects, acute and delayed:	Causes skin irritation with redness, pain and dryness. Causes serious eye irritation with redness and pain. May cause drowsiness or dizziness, may cause dizziness and nausea. May cause respiratory irritation, may cause cough and sneezing.
Indication of immediate medical attention and special treatment needed, if necessary:	Avoid contact with the product when helping the victim. If necessary, symptomatic treatment should include, above all, supportive measures such as correction of hydro electrolytic and metabolic disorders and respiratory assistance. In case of skin contact, do not rub the affected area.

5 - FIRE-FIGHTING MEASURES

Extinguishing media:	Suitable: carbon dioxide (CO ₂), foam, water mist and powder. Unsuitable: water directly onto the burning material.
Specific hazards arising from the chemical:	Combustion of the material or its packaging can form irritating and toxic gases such as carbon monoxide and dioxide. Very dangerous when exposed to excessive heat or other sources of ignition such as: sparks, open flames or flames from matches and cigarettes, welding operations, pilot lights and electric motors. May build up static charge by flow or agitation. Vapors from heated product can ignite by static discharge. Vapors are denser than air and tend to accumulate in low-lying or confined areas such as storm drains and basements. It can travel great distances causing the flame to retreat or new fires in both open and confined environments. Containers may explode if heated.
Special protective actions for fire-fighters:	If the load is involved in fire, isolate and evacuate the area to a minimum radius of 800 meters. Wear positive pressure self-contained breathing apparatus (SCBA) and full protective clothing. Containers and tanks involved in the fire must be cooled with water mist.

6 - ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment, and emergency procedures:	For non-emergency personnel: Isolate the leak from sources of ignition. Keep unauthorized persons away from the area. Stop the leak if it can be done without risk. Prevent sparks or flames. Do not smoke. Do not touch damaged containers or spilled product unless wearing suitable clothing. Avoid exposure to the product. Stay in a safe place with the wind at your back. Use personal protective equipment as described in section 8. For emergency responders: Use full PPE with safety glasses, safety gloves, suitable protective clothing and closed shoes. In the event of a leak, where exposure is high, the use of an appropriate respiratory protection mask is recommended. Emergency procedures: Prevent spilled product from reaching watercourses and sewage systems.
Methods and materials for containment and cleaning up:	Use water mist to reduce vapor dispersion. Use natural or spill containment barriers. Collect spilled product and place in appropriate containers. Absorb remaining product with dry sand, earth, vermiculite, or any other inert material. Place adsorbed product in appropriate containers and remove them to a safe location. Use non-sparking tools to collect absorbed product. All equipment used for handling must be electrically grounded. For final disposal, proceed as per Section 13 of this document.

Product: CV-00 Vulcanizing Cement, CV-01 Vulcanizing Cement, CV-02 Vulcanizing Cement, BV-01 Vulcanizing Cement, BV-02 Vulcanizing Cement, BV-03 Vulcanizing Cement, Vulcanizing Cement

Pages: 4/10

Precautions for safe handling:	Handle in a well ventilated area or with general system of ventilation/local exhaust. Avoid vapors and mists formation. Handling the product can result in electrostatic charge buildup. All ignition sources must be extinguished from areas during use. Use proper grounding procedures. Use personal protective equipment as described in section 8. Avoid contact with incompatible materials. Wash hands and face thoroughly after handling and before eating, drinking, smoking, or using the toilet. Contaminated clothing should be changed and washed before reuse. Remove contaminated clothing and protective equipment before entering eating areas. Keep away from heat, sparks, open flame, and hot surfaces. Do not smoke. Keep the container tightly closed. Ground the container vessel and product receiver during transfers. Only use non-sparking tools. Avoid the accumulation of electrostatic charges. Use explosion-proof electrical, ventilation, and lighting equipment.
--------------------------------	--

Conditions for safe storage, including any incompatibilities:	Store in a dry, well-ventilated place away from sunlight. Keep the container closed. It is not necessary addition of stabilizers and antioxidants to ensure the durability. Packaging compatibilities: Similar to the original packaging. Keep away from incompatible materials.
---	--

Control parameters

- n-Hexane:
Cal/OSHA - PEL - TWA: 50 ppm (176 mg/m³) (*);
OSHA - PEL - TWA: 500 ppm (1800 mg/m³) (29 CFR 1910.1000 Table Z-1) (CFR);
NIOSH - REL - TWA: 50 ppm (180 mg/m³);
ACGIH - TLV - TWA: 50 ppm (*);
- Methyl ethyl ketone:
Cal/OSHA - PEL - TWA: 200 ppm (590 mg/m³);
Cal/OSHA - PEL - STEL: 300 ppm (885 mg/m³);
OSHA - PEL - TWA: 200 ppm (590 mg/m³) (29 CFR 1910.1000 Table Z-1) (CFR);
NIOSH - REL - TWA: 200 ppm (500 mg/m³);
NIOSH - REL - STEL: 300 ppm (885 mg/m³);
ACGIH - TLV - TWA: 75 ppm (*);
ACGIH - TLV - STEL: 150 ppm (*);
- Benzene:
Cal/OSHA - PEL - TWA: 1 ppm (California Code of Regulations. Title 8. Sec 5218) (*) (CCR);
Cal/OSHA - PEL - STEL: 5 ppm (California Code of Regulations. Title 8. Sec 5218) (*) (CCR);
OSHA - PEL - TWA: 1 ppm (29 CFR 1910.1028, Benzene; 29 CFR 1910.1000 Table Z-2) (CFR);
OSHA - PEL - STEL: 5 ppm (29 CFR 1910.1028, Benzene; 29 CFR 1910.1000 Table Z-2) (CFR);
NIOSH - REL - TWA: 0.1 ppm (Ca) (AA);
NIOSH - REL - STEL: 1 ppm (Ca) (AA);
ACGIH - TLV - TWA: 0.02 ppm (*).

*: Also absorbed through the skin;
CFR: See mentioned item in OSHA CFR;
Ca: Potential occupational carcinogen.
AA: See NIOSH REL Appendix A;
CCR: See the item mentioned in Cal/OSHA.

- n-Hexane:
ACGIH - BEI: Determinant: 2,5-Hexanedione in urine. Sampling Time: End of shift. Index: 0.5 mg/L (SH).

- Methyl ethyl ketone:

SAFETY DATA SHEET

Product: CV-00 Vulcanizing Cement, CV-01 Vulcanizing Cement, CV-02 Vulcanizing Cement, BV-01 Vulcanizing Cement, BV-02 Vulcanizing Cement, BV-03 Vulcanizing Cement, Vulcanizing Cement

Revision: 05	Date: 06/15/2026	Pages: 5/10
--------------	------------------	-------------

ACGIH - BEI: Determinant: Methyl Ethyl Ketone in Urine. Sampling Time: End of shift. Index: 2 mg/L. Notation: Ns.

- Benzene:
ACGIH - BEI: Determinant: S-phenylmercapturic acid in urine. Sampling time: End of shift. Index: 25 µg/g creatinine. Notation: B. Determinant: t,t-muconic acid in urine. Sampling time: End of shift. Index: 500 µg/g creatinine. Rating: B.

SH: The analytical method must be performed without hydrolysis; n-Hexane; Methyl n-butyl ketone and Trichloroethylene;
Ns: The determinant is nonspecific, since it is also observed after exposure to other chemicals;
B: The determinant may be present in biological specimens collected from subjects who have not been occupationally exposed, at a concentration that could affect interpretation of the result. Such background concentrations are incorporated into the BEI value.

Other limits and values: - Methyl ethyl ketone:
IDLH (NIOSH, 2010): 3000 ppm
- Benzene:
Benzene does not have LT, but is the object of Annex 13-A, of NR15, where, for companies subject to the provisions of the Annex, the parameter VRT-MPT (average concentration of benzene in the air weighted by the time, for a working hours of eight hours, obtained in the breathing zone of workers, individually or from Homogeneous Exposure Groups - GHE, as defined in Normative Instruction No. 01). According to this Annex, the values established for the VRT-MPT are 1.0 ppm for the companies included in the Annex, with the exception of steel companies, and 2.5 ppm for the steel companies.
- n-Hexane:
IDLH (NIOSH): 1100 ppm [10% LEL].

Appropriate engineering controls: A risk assessment is recommended to define the engineering control measures necessary to eliminate or minimize the risk. These measures help to reduce exposure to the product. Maintain atmospheric concentrations of the constituents of the material below occupational exposure limits indicated.

Individual protection measures, such as personal protective equipment (PPE)

Hand protection:	Nitrile gloves.
Eye protection:	Fully enclosed protective goggles.
Skin protection:	Impervious clothing or protective clothing chemically resistant to the product.
Respiratory protection:	Half face mask with filter against organic vapors.

9 - PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid viscous.
Color:	Light beige.
Odor:	Feature.
Melting point/freezing point:	Not available.
Boiling point (or initial boiling point or boiling range):	58 to 79 °C (136.4 to 174.2 °F).
Flammability:	Flammable.

SAFETY DATA SHEET

Product: CV-00 Vulcanizing Cement, CV-01 Vulcanizing Cement, CV-02 Vulcanizing Cement, BV-01 Vulcanizing Cement, BV-02 Vulcanizing Cement, BV-03 Vulcanizing Cement, Vulcanizing Cement

Revision: 05 Date: 06/15/2026 Pages: 6/10

Lower and upper explosion limit/flammability limit:	Upper: 12.6 % and Lower: 1.1 %.
Flash point:	-35 °C (-31 °F) - Closed cup.
Auto-ignition temperature:	225 °C (437 °F).
Decomposition temperature:	Not available.
pH:	Not available.
Kinematic viscosity:	Not available.
Solubility:	Immiscible in water.
Partition coefficient n-octanol/water (log value):	Not available.
Vapor pressure:	18 kPa at 20 °C (68 °F).
Density and/or relative density:	Not available.
Relative vapor density:	2.41 to 3 (Air = 1).
Particle characteristics:	Not applicable.
Other information:	Absolute density: 0.71 to 0.74 g/cm ³ . Dynamic viscosity: 1700 to 3000 cP (1.7 to 3 Pa.s). Vapor pressure: 105 mbar (butanone).

10 - STABILITY AND REACTIVITY

Reactivity:	Reactivity is not to be expected under normal conditions of temperature and pressure.
Chemical stability:	Stable under normal temperature and pressure conditions.
Possibility of hazardous reactions, including those associated with foreseeable emergencies:	- <u>n-Hexane</u> : Risk of explosion on contact with dinitrogen tetroxide. May react dangerously with halogens, strong oxidizing agents and sodium peroxide. Attacks some plastics, rubbers and coatings. - <u>Methyl ethyl ketone</u> : Risk of explosion on contact with hydrogen peroxide / nitric acid and hydrogen peroxide / sulfuric acid. The substance may react dangerously with oxidizing agents, trichloromethane / alkali and chromium trioxide.
Conditions to avoid:	High temperatures. Ignition sources. Contact with incompatible materials.
Incompatible materials:	Alkali, chromium trioxide, hydrogen peroxide, inorganic acids, oxidizing agents, Oxidizing materials and trichloromethane.
Hazardous decomposition products:	No dangerous decomposition products are known.

SAFETY DATA SHEET

Product: CV-00 Vulcanizing Cement, CV-01 Vulcanizing Cement, CV-02 Vulcanizing Cement, BV-01 Vulcanizing Cement, BV-02 Vulcanizing Cement, BV-03 Vulcanizing Cement, Vulcanizing Cement

Revision: 05

Date: 06/15/2026

Pages: 7/10

11 - TOXICOLOGICAL INFORMATION

Symptoms related to the physical, chemical and toxicological characteristics: Causes skin irritation with redness, pain and dryness. Causes serious eye irritation with redness and pain. May cause drowsiness or dizziness, may cause dizziness and nausea. May cause respiratory irritation, may cause cough and sneezing.

Delayed and immediate effects and also chronic effects from short and long-term exposure

Acute toxicity:	Product not classified as acute toxic. ATEmix Oral: > 5000 mg/kg. ATEmix Dermal: 51.724 mg/kg. ATEmix Vapours (4h): > 20 mg/L.
Skin corrosion/irritation:	Causes skin irritation with redness, pain and dryness.
Eye damage/irritation:	Causes serious eye irritation with redness and pain.
Respiratory or skin sensitization:	It is not expected to present respiratory or skin sensitization.
Germ cell mutagenicity:	Not classified for germ cell mutagenicity. This classification is due to the possibility of this product containing benzene in a concentration equal to 0.1%. However, if this value is lower, the product will not be classified as mutagenic.
Carcinogenicity:	Not classified for carcinogenicity. This classification is due to the possibility of this product containing benzene in a concentration equal to 0.1%. However, if this value is lower, the product will not be classified as carcinogenic.
Reproductive toxicity:	Suspected of damaging fertility or the unborn child. Information regarding to: - <u>n-Hexane</u> : Studies in rats showed complete atrophy of the seminiferous tubules and a wide range of testicular lesions, as well as signs of incipient neuropathy.
Specific target organ toxicity (single exposure):	May cause drowsiness or dizziness, may cause dizziness and nausea. May cause respiratory irritation, may cause cough and sneezing.
Specific target organ toxicity (repeated exposure):	It is not expected to exhibit specific target organ toxicity on repeated exposure.
Aspiration hazard:	It is not expected to present an aspiration hazard.

12 - ECOLOGICAL INFORMATION

Ecotoxicity:	Not classified according to the used criteria, however, it presents relevant data, as described below.
Persistence and degradability:	It has no persistence and is considered rapidly degradable.
Bioaccumulative potential:	Presents high bioaccumulative potential in aquatic organisms. Information regarding to: - <u>n-Hexane</u> : $\log K_{ow}$: 4.
Mobility in soil:	Not determined.
Other adverse effects:	No other environmental effects known.

SAFETY DATA SHEET

Product: CV-00 Vulcanizing Cement, CV-01 Vulcanizing Cement, CV-02 Vulcanizing Cement, BV-01 Vulcanizing Cement, BV-02 Vulcanizing Cement, BV-03 Vulcanizing Cement, Vulcanizing Cement

Revision: 05

Date: 06/15/2026

Pages: 8/10

13 - DISPOSAL CONSIDERATIONS

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging:	Must be disposed of as waste in compliance with local regulations. The treatment and disposal should be evaluated for each specific product. Keep the product remains in its original and properly closed containers. Disposal should be performed as established for the product.
---	---

14 - TRANSPORT INFORMATION**International regulations**

Road: DOT - U.S. Department of Transportation.- Code of Federal Regulations.

UN number: 1133

UN proper shipping name: ADHESIVES

Transport hazard class(es): 3

Packing group: II

Environmental hazards: The product is considered dangerous for the environment for land transport.

Sea: IMO - International Maritime Organization:
• IMDG Code - International Maritime Dangerous Goods Code.

UN number: 1133

UN proper shipping name: ADHESIVES

Transport hazard class(es): 3

Packing group: II

Environmental hazards: The product is considered a marine pollutant.

EmS: F-E,S-D

Air: IATA - International Air Transport Association:
• DGR - Dangerous Goods Regulation.

UN number: 1133

UN proper shipping name: ADHESIVES

Transport hazard class(es): 3

Packing group: II

Environmental hazards: The product is considered dangerous for the environment for air transport.

Transport in bulk (according to IMO instruments): Consult regulations:
• International Maritime Organization: MARPOL: Articles, protocols, annexes, unified interpretations of the International Convention for the Prevention of Pollution from Ships, 1973, as

SAFETY DATA SHEET

Product: CV-00 Vulcanizing Cement, CV-01 Vulcanizing Cement, CV-02 Vulcanizing Cement, BV-01 Vulcanizing Cement, BV-02 Vulcanizing Cement, BV-03 Vulcanizing Cement, Vulcanizing Cement

Revision: 05	Date: 06/15/2026	Pages: 9/10
modified by the Protocol of 1978 relating thereto, consolidated edition. IMO, London, 2006; • International Maritime Organization: IBC code: International code for the construction and equipment of shipping carrying dangerous chemicals in bulk: With Standards and guidelines relevant to the code. IMO, London, 2007.		
Special precautions for user:	Not applicable.	

15 - REGULATORY INFORMATION

Safety, health and environmental regulations specific for the product in question:	Convention concerning Safety in the use of Chemicals at Work (Convention 170) - International Labour Organization, 1990. TSCA: We certify that all the components of this product are listed on the TSCA Inventory Active. Prop.65: ⚠ WARNING: This product can expose you to Benzene, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov . Prop.65: ⚠ WARNING: This product can expose you to Benzene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov .
--	--

16 - Other information, including date of preparation or last revision

This document was prepared based on current knowledge about the proper product handling and under normal conditions of use, in accordance with the application specified on the packaging. Any other use of the product involving their combination with other products, and use various forms of those indicated, are the responsibility of the user. Warns that the handling of any chemical substance requires the prior knowledge of its hazards for the user. In the workplace it is for the user company's product promotes training of its collaborators about the possible risks arising from exposure to the chemical.

Change control:

Version	Manufacture date	Changes
05	11/03/2025	Change in composition. Change in section: 1, 2, 3, 10 and 12.

Abbreviations:

ACGIH - American Conference of Governmental Industrial Hygienists;
ATEmix - Acute Toxicity Estimate of the mixture;
BEI - Biological Exposure Index;
CAS - Chemical Abstracts Service;
IARC - International Agency for Research on Cancer;
IDLH - Immediately Dangerous to Life or Health;
 K_{ow} - Octanol-water partition coefficient;
LEL - Lower Explosive Limit;
NIOSH - National Institute for Occupational Safety and Health;
OSHA - Occupational Safety & Health Administration;
PBT - Persistent, bioaccumulative and toxic;
PEL - Permissible Exposure Limit;
REL - Recommended Exposure Limit;
STEL - Short Term Exposure Limit;
TLV - Threshold Limit Value;
TWA - Time Weighted Average;
UN - United Nations;

In compliance with OSHA HCS 29 CFR 1910.1200

SAFETY DATA SHEET

Product: CV-00 Vulcanizing Cement, CV-01 Vulcanizing Cement, CV-02 Vulcanizing Cement, BV-01 Vulcanizing Cement, BV-02 Vulcanizing Cement, BV-03 Vulcanizing Cement, Vulcanizing Cement

Revision: 05

Date: 06/15/2026

Pages: 10/10

vPvB - Very Persistent and very Bioaccumulative.

Bibliographic references:

ACGIH - AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS. TLVs® and BEIs®: Based on the Documentation of the Threshold Limit Values (TLVs®) for Chemical Substances and Physical Agents & Biological Exposure Indices (BEIs®). Cincinnati-USA, 2026.

GHS - GLOBALLY HARMONIZED SYSTEM OF CLASSIFICATION AND LABELLING OF CHEMICALS. 10th rev. ed. New York and Geneva: United Nations, 2023.